



NOTES

1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL ENGINEERS & ARCHITECTS DRAWINGS FIGURED DIMENSIONS ONLY NOT SCALING TO BE USED. WHERE A CONFLICT OF INFORMATION EXISTS OR IF IN ANY DOUBT - ASK
2. CONSULTANTS TO BE INFORMED IMMEDIATELY OF ANY DISCREPANCIES BEFORE WORK PROCEEDS

NOTES

1. **ALTERNATIVE BASE COURSE MATERIAL:**
AS AN ALTERNATIVE TO ASPHALTIC CONCRETE BASE COURSE THE CONTRACTOR CAN USE AN STANDARD SPEC TYPE 5172 "LEAN MIX" BASE COURSE 100mm thick. STANDARD CONCRETE MIX "5172" SHALL BE 1 PART CEMENT, 2 PARTS SAND, 4 PARTS GRAVEL. IN EN 1387-1 CURING OF LEAN-MIX ROAD BASE SHALL BE BY BUTYROMOUS SPRAYING TO CLASS 902 ROAD SPECIFICATION FOR ROAD WORKS.
2. **USE OF BASE COURSE FOR CONSTRUCTION TRAFFIC:**
IF BASE COURSE CAN BE USED FOR CONSTRUCTION TRAFFIC PROVIDED THAT IT IS INCREASED IN THICKNESS BY 50mm and SURFACE DRESSED. THE CONTRACTOR SHALL FOLLOW THE SPECIFICATION FOR ROADWORKS, CLAUSE 919 AND 922 OF THE NEW SPECIFICATION FOR ROADWORKS, THE CONTRACTOR SHALL FOLLOW THE SPECIFICATION FOR ROADWORKS, COMPLYING WITH THE SPECIFICATION, OTHER BIDDERS MAY BE USED.

CUTBACK BITUMEN SHOULD BE OF THE APPROPRIATE GRADE SPECIFIED.
CATIONIC BITUMEN EMULSION SHOULD HAVE A NOMINAL BITUMEN CONTENT

OF 70%. THE BINDER SHOULD BE SPREAD AT THE APPROPRIATE RATE SPECIFIED. CHIPPINGS SHOULD BE OF A SINGLE SIZE (AS APPROVED BY

THE DEPTH OF THE SUB-BASE AND CAPING LAYERS WILL VARY WITH THE SUBGRADE STRENGTH, AS INDICATED BY THE CBR TEST RESULTS.

THE THICKNESS OF THE SUB-BASE LAYER SHOULD BE 150mm for all CBR values.

THE THICKNESS OF THE CAPING LAYER SHOULD BE 150mm FOR ALL CBR VALUES.

THE THICKNESS OF THE CAPING LAYER WILL VARY WITH THE CBR VALUE, AS INDICATED IN TABLE 2.1 BELOW, IF THE CBR VALUE OF THE SUBGRADE IS LESS THAN 2%.

TABLE 2.1: MINIMUM CAPING LAYER THICKNESS (SEE FIGURE 4.1 IN PART 2, HD25-26 OR AASHTO DESIGN MANUAL FOR ROADS AND BRIDGES)

TABLE 3.1: CAPING LAYER - MINIMUM CONSTRUCTION THICKNESS	
LOWEST SUBGRADE CBR (%)	MINIMUM CAPING LAYER THICKNESS (mm)
• LESS THAN 2	150 (SEE FOOTNOTE)
• 2 TO 5	150 TO 200 (SEE FOOTNOTE)
• 5 TO 15	200 TO 250 (SEE FOOTNOTE)
• MORE THAN 15	NO CAPING LAYER REQUIRED

• FOR SUBGRADES WITH A CBR OF LESS THAN 2%, A GEOTEXTILE SEPARATOR (E.G. PERMA-CON) SHOULD BE USED TO PREVENT MIXING AND TO AVOID SLOTTING REGARDING MINIMUM THICKNESS.

• IF THE CONTRACTOR PROPOSES TO USE THE SUB-BASE FOR CONSTRUCTION OF THE CAPING LAYER, THE CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFYING THAT THE SUB-BASE IS SUFFICIENTLY COMPACTED TO DO SO. SUCH APPROVAL WILL ONLY NORMALLY BE GIVEN ON THE CONDITION THAT THE SUB-BASE IS NOT USED FOR ANY OTHER PURPOSE.

INCREASED BY 150 mm; for CBR values of 45, AN increase of 80 mm is required.

SUBGRADE STRENGTH SHALL BE ESTABLISHED BY MEANS OF THE CALIFORNIA BEARING RATIO (CBR) TEST. IN ACCORDANCE WITH SS 177-60, SAMPLES SHALL BE TAKEN AT A DEPTH OF ONE PER 100 m OF ROAD AND WHERE SIGNIFICANT VARIATIONS IN SOIL TYPE ARE ENCOUNTERED. THE DEPTH OF THE SAMPLES SHALL BE 150 mm. WHEN PREPARING THE DIFFERENCE IN STRENGTH BETWEEN TWO ALTERNATE EXTRA SAMPLES, SIGNIFICANT VARIATION IN SOIL TYPE, IN AUTHORITY OF THE TEST SPECIMEN, THE METHOD OF COMPACTION SHOULD BE INDICATED. THE METHOD OF COMPACTION SHALL BE AS SPECIFIED IN SS 177-41990.

4. MATERIAL SPECIFICATION FOR SUB-BASE AND CAPPING LAYER:

(a) SUB-BASE

SUB-BASE MATERIAL SHALL COMPRESS TYPE B GRANULAR MATERIAL, IN ACCORDANCE WITH CLASS 604 OF THE SPECIFICATIONS FOR ROADWAY MATERIALS, SET FORTH WITH THE GRADING LIMITS SET OUT IN TABLE 4.1 BELOW.

60 AND 75 mm OVERSIEVE RANGE (mm)	PERCENTAGE PASSING	TOLERANCE
3.0	100	NR
7.5	80-90	NR
15	55-85	±8
30	35-65	±8
4.75	4	NR
4	22-50	±3
2	15-40	±2
0.75	10-35	±2
0.5	0-20	±5
0.25	0-5	±2

NOTE: PARTICLE SIZE DISTRIBUTION SHALL BE DETERMINED BY WASHING AND SIEVING METHOD OF IS 937-1. ALL MATERIAL USED SHALL BE

MATERIAL PASSING THE #425mesh SIEVE, WHEN TESTED IN ACCORDANCE WITH BS 1377-2, SHOULD BE NON-PLASTIC.

THE MATERIAL SHOULD HAVE A TYPICAL FINES VALUE OF 100%.

THE MATERIAL WHEN TESTED IN ACCORDANCE WITH BS 1377-2, SHOULD BE CLASSIFIED AS SUB-B BASE.

THE SUB-B BASE SHOULD BE LAID AND COMPACTED TO THE REQUIREMENTS OF CLAUSE 802 OF THE NRS SPECIFICATION FOR ROADWORKS, WITHOUT DRIPPING OUT OF SEPARATION.

(c) CAPPING LAYER

THE CAPPING LAYER SHALL BE CONSTRUCTED WITH CLASS 8/1 OR 8/2 MATERIAL AS PER SERIES 60 OF THE NRS SPECIFICATION FOR ROADWORKS. THE CAPPING LAYER SHALL BE LAID AND COMPACTED TO THE REQUIREMENTS OF CLAUSE 802 OF THE NRS SPECIFICATION FOR ROADWORKS. THE MATERIAL SHOULD HAVE A TYPICAL FINES VALUE OF 100%.

THE MATERIAL WHEN TESTED IN ACCORDANCE WITH BS 1377-2, SHOULD BE CLASSIFIED AS SUB-B BASE.

THE MATERIAL SHOULD BE WELL GRADED.

SELECTED DOWEL MATERIALS WHICH MEET THE ABOVE REQUIREMENTS MAY ALSO BE USED, SUBJECT TO APPROVAL.

5. **CONCRETE FOR ROAD PAVEMENTS:**

PAVING QUALITY CONCRETE SHALL BE 2062 M³ (OR EQUIVALENT) COMPOSED OF NATURAL AGGREGATES, CEMENT, WATER AND AIR ENTRAINMENT. THE CONCRETE SHALL BE CLASSIFIED AS 2062 M³ (OR EQUIVALENT) IN 1377-2 AND THE REQUIREMENTS OF SERIES 1000 OF THE NRS SPECIFICATION FOR ROADWORKS.

TABLE 5.1 CONSTITUENTS FOR PAVING QUALITY CONCRETE	
MINIMUM CEMENT CONTENT	340kg/m ³
MINIMUM AGGREGATE CONTENT	1400kg/m ³

MAXIMUM AGGREGATE SIZE	20mm
MINIMUM STRENGTH CLASS	C32/40
AIR CONTENT	4.5 %
SUMP CLASS	S3

6. REINFORCEMENT FOR CONCRETE SLABS SHOULD BE LONG MESH STEEL FABRIC, COMPLYING WITH BS 4483 AND SHOULD BE FREE FROM LOOSE MILL SCALE, RUST, DIRT, OIL, PAINT OR GREASE. THE MINIMUM WEIGHT OF REINFORCEMENT SHOULD BE 2.61kg/m². THE REINFORCEMENT SHOULD

HAVE 50mm MINIMUM COVER FROM THE SURFACE AND SHOULD TERMINATE BETWEEN 250 AND 350mm FROM ANY TRANSVERSE JOINT BETWEEN 40 AND 100mm FROM A LONGITUDINAL JOINT. THE REINFORCEMENT SHOULD TERMINATE BETWEEN 100 AND 150mm FROM THE EDGE OF THE SLAB. REINFORCING MATS SHOULD OVERLAP SUCH THAT THE TRANSVERSE WIRE OF ONE MAT WOULD JOIN WITH THE LAST COMPLETE MESH OF THE PREVIOUS MAT AND THE OVERLAP SHOULD BE AT LEAST 450mm. TRANSVERSE CONTRACTION JOINT SPACING FOR VARIOUS MESH SIZES SHOULD BE AS FOLLOWS:

LONG MESH REINFORCEMENT TO BS 4483	MAXIMUM SPACING (m) OF CONTRACTION JOINTS
C283	15m
C485	20m

C503	25mm
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7. SAWING OF JOINT GROOVES SHOULD BE UNDERTAKEN AS SOON AS POSSIBLE AFTER THE CONCRETE HAS HARDENED SUFFICIENTLY TO ENABLE A SHARP EDGED GROOVE TO BE PRODUCED, WITHOUT DISRUPTING THE CONCRETE AND BEFORE RANDOM CRACKS DEVELOP IN THE SLAB. THIS WOULD BE WITHIN 6 TO 24 HOURS AFTER THE CONCRETE IS POURED.

THE GROOVES SHOULD BE BETWEEN $\frac{1}{4}$ & $\frac{1}{2}$ THE SLAB AND OF ANY CONVENIENT WIDTH NOT LESS THAN 3mm. THE GROOVE CAN BE WIDENED BY SAWING AT THIS STAGE, OR LATER, TO ACCOMMODATE THE JOINT SEALANT.

EXPANSION JOINT FILLER SHOULD BE COMPRESSIBLE BOARD 25mm THICK, FOR THE FULL DEPTH OF THE GROOVE. THE TOP OF THE FILLER BOARD SHOULD BE ROUTED TO A DEPTH OF 25mm, IN ORDER TO RECEIVE THE JOINT SEALANT.

8. DOWEL BARS AND THE BARS SHOULD BE #8008 STEEL, COMPLYING WITH IS IN 13877-3 AND SHOULD BE FREE FROM OIL, DIRT, LOOSE SCALE AND RUST. DOWEL BARS SHOULD BE STRAIGHT, FREE OF BURS AND OTHER IRREGULARITIES. AFTER THE SLIDING END SAWN, DOWEL BARS SHOULD BE DEBONDED OVER THEIR LENGTH WITH A TOUCH, DURABLE PLASTIC SHEATH OF AVERAGE THICKNESS NOT GREATER THAN 1.25mm. FOR EXPANSION JOINTS, THE EXPANSION SPACE AVAILABLE IN THE WATERPROOF CAP SHOULD BE 10mm GREATER THAN THE THICKNESS OF THE JOINT FILLER BOARD.
9. JOINT GROOVES SHOULD BE SEALED WITH A COLD APPLIED JOINT-SEALING COMPOUND COMPLYING WITH BS 5212 TYPE N. THE

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